

**THE PARTS LISTED IN THE FOLLOWING PAGES  
ARE APPLICABLE ONLY TO THE M.G. TWO-SEATER  
(SERIES MGA), TWIN CAM MODEL. ALL OTHER  
COMPONENTS CAN BE FOUND IN THE MAIN  
BODY OF THE LIST, PAGES 1 TO 187 INCLUSIVE.**



**SERVICE PARTS LIST**

**M.G. TWO-SEATER (Series MGA) TWIN CAM**

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
<p><b>The following pages (189 to 224) detail parts peculiar to the 'MGA' Twin-cam version 2-seater and Coupe</b></p>										
<b>CHASSIS FRAME</b>										
1	Chassis frame assembly .....	AHH5708		1	1					
2	Abutment bracket—starter switch .....	AHH5809		1	1					
<b>FRONT SUSPENSION</b>										
3	Steering knuckle (R/H) .....	ATB4232		1	1					
4	Steering knuckle (L/H) .....	ATB4233		1	1					
5	Lever—steering (R/H) .....	ATB4258		1	1					
6	Lever—steering (L/H) .....	ATB4259		1	1					
7	Hub assembly (R/H) .....	ATB4236		1	1					
8	Hub assembly (L/H) .....	ATB4237		1	1					
9	Spring—coil .....	AHH5789		2	2					
10	Collar for oil seal .....	ATB4243		2	2					
11	Seal—oil .....	8G555		2	2					
12	Bearing—inner .....	1B4399		2	2					
13	Spacer for bearing .....	ATB4239		2	2					
14	Bearing—outer .....	ATB4238		2	2					
15	Shim for bearing (-003") .....	ATB4240	A/R	A/R	A/R					
16	Shim for bearing (-005") .....	ATB4241	A/R	A/R	A/R					
17	Shim for bearing (-010") .....	ATB4242	A/R	A/R	A/R					
18	Washer—bearing retaining .....	1A4742		2	2					
19	Nut—bearing retaining .....	51K330		2	2					
20	Cap—hub .....	ATB4245		2	2					
21	Disc—brake .....	ATB4244		2	2					
22	Bolt—brake disc to hub .....	ATB4247		8	8					
23	Washer for bolt (spring) .....	LWZ207		8	8					
24	Bracket—hose (R/H) .....	ATB4256		1	1					
25	Bracket—hose (L/H) .....	ATB4257		1	1					
26	Nut for bracket .....	FNZ105		4	4					
27	Washer for nut (spring) .....	LWZ205		4	4					
28	Caliper unit assembly (R/H) .....	ATB4266		1	1					
29	Caliper unit assembly (L/H) .....	ATB4267		1	1					
30	Caliper (R/H) .....	N.S.P.		1	1					
31	Caliper (L/H) .....	N.S.P.		1	1					
32	Cylinder assembly .....	7H8200		4	4					
33	Cylinder .....	N.S.P.		4	4					
34	Pin—retractor .....	N.S.P.		4	4					
35	Bush—stop (for retractor pin) .....	N.S.P.		4	4					
36	Washer (spring) .....	N.S.P.		8	8					
37	Cap .....	N.S.P.		4	4					



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		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
	<b>Front Suspension—continued</b>									
1	Piston assembly .....	7H8211		4	4					
2	Piston .....	N.S.P.		4	4					
3	Seal—piston .....	N.S.P.		4	4					] Included items of kit set 8G8194 not supplied separately
4	Seal—dust .....	N.S.P.		4	4					
5	Plate .....	N.S.P.		4	4					
6	Bush—retractor .....	7H8212		4	4					
7	Screw—plate to piston .....	AJD4802N		8	8					
8	Bolt—cylinder to caliper .....	7H8206		16	16					
9	Washer for bolt (shakeproof) .....	7H8207		16	16					
10	Pad assembly—friction .....	7H8201		4	4					
11	Plate—support .....	7H8202		4	4					
12	Plate—keep .....	7H8203		2	2					
13	Bolt for keep plate .....	7H8204		2	2					
14	Nut for bolt .....	FNZ104		2	2					
15	Washer for nut (shakeproof) .....	7H8207		2	2					
16	Screw—bleed .....	7H8252		2	2					
17	Ball for bleed screw .....	BLS106		2	2					
18	Pipe—bridge (R/H) .....	7H8205		1	1					
19	Pipe—bridge (L/H) .....	7H8208		1	1					
20	Kit for cylinder repair .....	8G8194		2 sets	2 sets					
21	Seal—piston .....	N.S.P.		4	4					
22	Seal—dust .....	N.S.P.		4	4					
23	Bolt—caliper to stub axle .....	ATB4255		4	4					
24	Washer for bolt (spring) .....	LWZ207		4	4					
25	Shim—caliper to stub axle (-003") .....	ATB4251		A/R	A/R					
26	Shim—caliper to stub axle (-005") .....	ATB4252		A/R	A/R					
27	Shim—caliper to stub axle (-020") .....	ATB4253		A/R	A/R					
	<b>REAR AXLE</b>									
28	<b>Axle assembly</b> .....	<b>N.S.P.</b>		<b>1</b>	<b>1</b>					
29	Case assembly .....	ATB7288		1	1					
30	Plate—adaptor (R/H) .....	ATB7256		1	1					
31	Plate—adaptor (L/H) .....	ATB7257		1	1					
32	Bolt—adaptor plate to axle case .....	ATB7258		8	8					
33	Nut for bolt .....	FNZ106		8	8					
34	Washer for nut (spring) .....	LWZ206		8	8					
35	Cover—dust .....	ATB7269		2	2					
36	Housing assembly—bearing .....	ATB7246		2	2					
37	Stud—disc plate to housing .....	ATB7248		8	8					
38	Stud—extension to housing .....	ATB7249		8	8					
39	Gasket—hub extension .....	ATB7255		2	2					



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		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
	<b>Rear Axle—continued</b>									
1	Shaft—axle	ATB7206		2	2					
2	Hub extension (R/H)	ATB7252		1	1					
3	Hub extension (L/H)	ATB7253		1	1					
4	Plug—welch	2K8160		2	2					
5	Nut—pinnacle	ATB7268		8	8					
6	Disc—brake	ATB7254		2	2					
7	Nut—pinnacle—disc to housing	ATB7265		8	8					
8	Washer for nut (plain)	PWZ106		8	8					
9	Caliper unit assembly (R/H)	7H8215		1	1					
10	Caliper unit assembly (L/H)	7H8217		1	1					
11	Caliper (R/H)	N.S.P.		1	1					
12	Caliper (L/H)	N.S.P.		1	1					
13	Cylinder assembly	7H8216		4	4					
14	Cylinder	N.S.P.		4	4					
15	Pin—retractor	N.S.P.		4	4					
16	Bush—stop (for retractor bush)	N.S.P.		4	4					
17	Washer (spring)	N.S.P.		8	8					
18	Cap	N.S.P.		4	4					
19	Piston assembly	7H8218		4	4					
20	Piston	N.S.P.		4	4					
21	Seal—piston	N.S.P.		4	4					
22	Seal—dust	N.S.P.		4	4					Included items of kit set 8G8195 not supplied separately
23	Plate	N.S.P.		4	4					
24	Bush—retractor	7H8212		4	4					
25	Screw—plate to piston	AJD4802N		8	8					
26	Bolt—cylinder to caliper	7H8206		16	16					
27	Washer for bolt (shakeproof)	7H8207		16	16					
28	Pad assembly—friction	7H8201		4	4					
29	Plate—support	7H8202		4	4					
30	Plate—keep	7H8203		2	2					
31	Bolt for keep plate	7H8204		2	2					
32	Nut for bolt	FNZ104		2	2					
33	Washer for nut (shakeproof)	7H8207		2	2					
34	Screw—bleed	7H8252		2	2					
35	Ball for bleed screw	BLS106		2	2					
36	Pipe—bridge (R/H)	7H8205		1	1					
37	Pipe—bridge (L/H)	7H8208		1	1					
38	Bolt—caliper to adaptor plate	ATB4247		4	4					
39	Plate—lock	ATB7259		2	2					
40	Shim—caliper to adaptor plate (.003")	ATB7262		A/R	A/R					
41	Shim—caliper to adaptor plate (.005")	ATB7263		A/R	A/R					
42	Shim—caliper to adaptor plate (.020")	ATB7264		A/R	A/R					
43	Brake assembly—hand (R/H)	7H8239		1	1					



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		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
<b>PROPELLER SHAFT</b>										
1	Shaft—propeller assembly	AHH5730		1	1					
2	Tubular shaft assembly	17H3928		1	1					
3	Yoke flange	7H3863		2	2					
4	Yoke sleeve assembly	7H3865		1	1					
5	Lubricator—yoke sleeve	3H1709		1	1					
6	Dust cap—yoke sleeve	3H3878		1	1					
7	Washer for dust cap (steel)	3H3879		1	1					
8	Washer for dust cap (cork)	7H3880		1	1					
9	Journal kit set	8G8183		2	2					
10	Journal	N.S.P.								
11	Bearing race assembly	N.S.P.								
12	Journal gasket	17H3818		8	8					
13	Journal gasket retainer	17H3819		8	8					
14	Lubricator—journal	2A5393		2	2					
15	Circlip	7H3877		8	8					
16	Bolt—propeller shaft flange (front)	185393		4	4					
17	Nut—aerotight (for bolt)	LNZ105		4	4					
18	Washer (plain)	PWZ205		4	4					
<b>ROAD WHEELS</b>										
19	Road wheel—centre lock—disc	AHH8003		5	5					
20	Hub cap—R/H (locknut)	ATB4228		2	2					
21	Hub cap—L/H (locknut)	ATB4229		2	2					
<b>STEERING</b>										
22	Rack assembly	AHH6038		1						
23	Rack assembly	AHH6039			1					
24	Housing assembly	AHH6042		1						
25	Housing assembly	AHH6043			1					
26	Seal for pinion	126922		1	1					
27	Rack—steering	AHH6020		1	1					
28	Pad—rack damper	ACA5244		1	1					
29	Spring—rack damper	ACA5248		1	1					
30	Shim	ACA5249		A/R	A/R					
31	Housing—rack damper	ACA5245		1	1					
32	Pad—rack damper secondary	183904		1	1					
33	Spring—rack damper secondary	183906		1	1					
34	Washer—rack damper secondary	183903		1	1					
35	Housing—rack damper secondary	183905		1	1					
36	Rod—tie	AHH6019		2	2					
37	Housing—male ball	ACA6031		2	2					
38	Seat—ball	ACA5246		2	2					
39	Housing—female ball	ACA5304		2	2					
40	Shim—ball housing (.003")	ACA5301		A/R	A/R					
41	Shim—ball housing (.005")	ACA5302		A/R	A/R					



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		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
	<b>Steering—continued</b>									
1	Locknut—tie-rod	AJB6025		2	2					
2	Lock washer—tie-rod	ACA5247		2	2					
3	Pinion—steering	AHH6036		1						
4	Pinion—steering	AHH6037			1					
5	Washer—thrust—upper pinion	130795		1	1					
6	Washer—thrust—lower pinion	126926		1	1					
7	Bearing—pinion tail	AHH6023		1	1					
8	Shim—tail bearing (.005")	126920		A/R	A/R					
9	Shim—tail bearing (.007")	126921		A/R	A/R					
10	Screw—bearing steering box	HZS0506		2	2					
11	Washer for screw (spring)	LWZ205		2	2					
12	Seal—rack to tie-rod	130801		2	2					
13	Clip for seal (large)	ACA6030		2	2					
14	Clip for seal (small)	ACA5118		2	2					
15	<b>Socket assembly—ball</b>	<b>ACH6168</b>		2	2					
16	Boot for ball socket	7H3564		2	2					
17	Clip for boot	7H3565		2	2					
18	Ring—boot clip	ACA6004		2	2					
19	Washer for ball socket	PWZ107		2	2					
20	Nut for ball socket	FNZ407		2	2					
21	Greaser—pinion	UHN305		1	1					
22	Greaser—rack	UHN205		1	1					
23	Greaser—ball socket	UHN405		1	1					
24	Washer for ball socket (cup)	ACH6170		2	2					
25	Washer for ball socket (fibre)	ACH6173		2	2					
26	Shim—rack to bracket	AHH607		4	4					
27	Rivet for shim	97H2003		4	4					
	<b>COOLING SYSTEM</b>									
28	<b>Tank—header</b>	<b>AEH593</b>		1	1					<b>Prior to (E) 551 always fit in addition Part No. AEH596 overflow pipe</b>
29	Screw—tank to mounting bracket	ZCS0506		2	2					
30	Washer for screw (spring)	LWZ205		2	2					
31	<b>Filler neck</b>	<b>AEH487</b>		1	1					
32	Joint for filler neck	AEH490		1	1					
33	Screw for filler neck	AEC862		6	6					
34	Washer for screw (spring)	LWZ203		6	6					
35	<b>Cap—filler</b>	<b>ARH1022</b>		1	1					
36	<b>Pipe—overflow</b>	<b>AEH595</b>		1	1		<b>AEH596</b>	<b>From (E) 551</b>		
37	Connection for overflow pipe (rubber)	AEH594		1	1					
38	Clip for overflow pipe	PCR0511		1	1					



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		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
	<b>Cooling System—continued</b>									
1	Hose—tank to thermostat housing	<b>AEH482</b>		1	1					
2	Clip for hose	2H3705		2	2					
3	<b>Bracket for header tank</b>	<b>AEH575</b>		1	1					
4	Screw—bracket to exhaust manifold	HZS0506		2	2					
5	Washer for screw (plain)	PWZ105		2	2					
6	Washer for screw (spring)	LWZ205		2	2					
	<b>RADIATOR AND DETAILS</b>									
7	<b>Radiator block assembly</b>	<b>ARH98</b>		1	1					
8	Rubber—radiator air seal	AHH5706		1	1					
9	Radiator hose (bottom)	AHH5704		1	1					
10	Radiator hose (top)	AHH5709		1	1					
	<b>EXHAUST SYSTEM</b>									
11	<b>Front exhaust pipe assembly</b>	<b>ARH103</b>		1	1					
12	Flange	AHH5145		1	1					
13	<b>Intermediate pipe and silencer assembly</b>	<b>ARH104</b>		1	1					
14	Mounting—exhaust (rear)	AHH5819		1	1					
15	Clip (connecting exhaust pipes)	AHH5818		1	1					
16	Screw for connecting pipe clip	HZS0508		1	1					
17	Washer (spring)	LWZ205		1	1					
18	Nut for screw	FNZ105		1	1					
	<b>PETROL TANK—PUMP AND PIPES</b>									
19	<b>Pump assembly</b>	<b>AUA73</b>		1	1					
20	Body	AUA4644		1	1					
21	Union—inlet and outlet	AUC1833		2	2					
22	Washer—union to body	AUC2141		2	2					
23	Cage—valve	AUA4607		1	1					
24	Disc—valve	AUA4611		2	2					
25	Clip for valve cage	AUA4609		1	1					
26	Filter	AUA4647		1	1					
27	Lid (top and bottom)	AUA4645		2	2					
28	Washer for lid	AUA4646		2	2					
29	Screw for lid	AUA4083		12	12					
30	Washer for screw	AUA4643		12	12					
31	Diaphragm assembly	AUA6013		1	1					
32	Roller	AUA1433		11	11					



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<b>Petrol Tank—Pump and Pipes—continued</b>										
1	Spring	AUA1785		1	1					
2	Coil housing	AUA6003		1	1					
3	Tag—terminal (5 BA)	AUA1455		1	1					
4	Tag—terminal (2 BA)	AUA1456		1	1					
5	Screw—earth	AUA4850		1	1					
6	Washer for earth screw (spring)	AUA1863		1	1					
7	Screw—housing to body	AUA1453		6	6					
8	Rocker and blade	AUA6021		1	1					
9	Blade	AUA6036		1	1					
10	Tag—terminal (2 BA)	AUA1456		1	1					
11	Screw for blade	AUA565		1	1					
12	Washer for screw (spring)	AUA566		1	1					
13	Spindle for contact breaker	AUA1435		1	1					
14	Pedestal	AUA6034		1	1					
15	Screw—pedestal to housing	AUA1459		2	2					
16	Washer for screw (spring)	AUA1863		2	2					
17	Screw for terminal	AUA1468		1	1					
18	Washer for screw (spring)	AUA1863		1	1					
19	Washer for screw (lead)	AUA1662		1	1					
20	Nut for screw	AUA1661		1	1					
21	Cover—end	AUA1466		1	1					
22	Nut for cover	AUA878		1	1					
23	Knob—terminal	AUA869		1	1					
24	Mounting plate—petrol pump	AHH5804		1	1					
25	Stud—pump to bracket	AHH5805		2	2					
26	Nut for stud	FNZ105		2	2					
27	Washer for nut (spring)	LWZ205		2	2					
28	Screw—earth to pump frame bracket	HZS0404		1	1					
29	Washer (plain)	PWZ104		1	1					
30	Washer (spring)	LWZ204		1	1					
31	Nut—earth to pump frame bracket	FNZ104		1	1					
32	<b>Pipe assembly—petrol pump to carburetter</b>	<b>AHH5812</b>		<b>1</b>	<b>1</b>					
33	Clip—pipe to steering draught excluder bolt	PCR0511		1	1					
<b>HAND BRAKE CABLES AND DETAILS</b>										
34	<b>Cable—hand brake</b>	<b>AHH5761</b>		<b>1</b>	<b>1</b>					
35	Brake assembly—hand (L/H)	7H8247		1	1					
36	Carrier assembly—pad—inner (R/H)	N.S.P.		1	1					
37	Carrier assembly—pad—outer (R/H)	N.S.P.		1	1					
38	Carrier assembly—pad—inner (L/H)	N.S.P.		1	1					
39	Carrier assembly—pad—outer (R/H)	N.S.P.		1	1					



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		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
<b>Hand Brake Cables and Details—continued</b>										
1	Pad—friction (R/H inner and L/H outer) .....	N.S.P.		2	2					] Included items of kit set 8G8197 not supplied separately ] Also supplied in kit set 8G8197
2	Pad—friction (R/H outer and L/H inner) .....	N.S.P.		2	2					
3	Rivet—bifurcated (short) .....	7H8250		4	4					
4	Rivet—bifurcated (long) .....	7H8251		4	4					
5	Lever assembly—operating .....	7H8240		2	2					
6	Bolt—lever to carrier .....	7H8241		2	2					
7	Nut—self-locking .....	7H8242		2	2					
8	Washer (tab) .....	7H8243		2	2					
9	Pin (clevis) .....	7H8244		2	2					
10	Seat—pivot .....	7H8246		2	2					
11	Bolt—pad carrier to caliper unit .....	7H8245		4	4					
12	Kit—cylinder repair .....	8G8195		2 sets	2 sets					
13	Seal—piston .....	N.S.P.		4	4					
14	Seal—dust .....	N.S.P.		4	4					
15	Kit—friction pad replacement .....	8G8197		2 sets	2 sets					
16	Pad—friction (R/H inner and L/H outer) .....	N.S.P.		2	2					
17	Pad—friction (R/H outer and L/H inner) .....	N.S.P.		2	2					
18	Rivet—bifurcated (short) .....	7H8250		4	4					
19	Rivet—bifurcated (long) .....	7H8251		4	4					
<b>BRAKE AND CLUTCH PEDALS</b>										
20	Pedal—brake .....	AHH5693		1						
21	Pedal—brake .....	AHH5695			1					
22	Pedal—clutch .....	AHH5694		1						
23	Pedal—clutch .....	AHH5696			1					
24	Distance washer—pedals .....	AHH5728		1	1					
25	Bolt—pedal to bracket .....	HBZ0628		1	1					
26	Nut for bolt .....	FNZ106		1	1					
27	Washer—spring .....	LWZ206		1	1					
28	Distance tube—pedal stop .....	AHH5692		1	1					
29	Rod—distance tube .....	AHH5752		1	1					
30	Fume excluder—brake and clutch pedal .....	AHH5689		1	1					
31	Cover-plate—fume excluder .....	AHH5688		1	1					
32	Blanking plate .....	AHH5753		1	1					
33	Seal—blanking plate (rubber) .....	AHH5754		1	1					
34	Clevis pin—clutch and brake pedals .....	CLZ0515		2	2					
35	Box—master cylinder .....	AHH5684		1	1					
36	Support bracket—master cylinder box (R/H) .....	AHH5691		1	1					
37	Support bracket—master cylinder box (L/H) .....	AHH5690		1	1					
38	Reinforcement piece—master cylinder box .....	AHH5685		1	1					
39	Base plate assembly—master cylinder box .....	AHH5687		1	1					



**SERVICE PARTS LIST**

**M.G. TWO-SEATER (Series MGA) TWIN CAM**

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
	<b>BRAKE MASTER CYLINDER DETAILS</b>									
1	<b>Cylinder and supply tank assembly</b>	<b>BHA4071</b>		<b>1</b>	<b>1</b>					
2	Body	N.S.P.		1	1					
3	Cap	7H8223		1	1					
4	Washer in cap	7H8224		1	1					
5	Piston	7H8225		1	1					
6	Valve	7H8226		1	1					
7	Spring support (rear end)	7H8227		1	1					
8	Spring support (front end)	7H8228		1	1					
9	Spring on valve	7H8229		1	1					
10	Main spring (behind piston)	7H8230		1	1					
11	Seal—piston	7H8236		1	1					
12	Dust excluder	7H8237		1	1					
13	Push-rod	7H8231		1	1					
14	Washer	7H8232		1	1					
15	Circlip	7H8233		1	1					
16	Rubber seal and bush	7H8238		1	1					
17	Locknut—push-rod	FNZ205		1	1					
18	Cover	N.S.P.		1	1					
19	Gasket	7H8235		1	1					
20	Screw	AJD1021		6	6					
21	Washer (spring)	AJD7612		6	6					
22	Tube—grease (rubber)	7H8234		1	1					
23	<b>Repair kit</b>	<b>8G8196</b>		<b>1</b>	<b>1</b>					
24	Piston seal	N.S.P.		1	1					
25	Dust excluder	N.S.P.		1	1					
26	Rubber seal and bush	N.S.P.		1	1					
27	Tube—grease (rubber)	N.S.P.		1	1					
28	Fork end	FEZ105		1	1					
29	Taper packing—brake master cylinder	AHH5874		2	2					
30	Bolt—master cylinder to cylinder box	HZS0513		2	2					
31	Nut for bolt	LNZ205		2	2					
32	Washer (plain)	PWZ105		2	2					
	<b>CLUTCH MASTER CYLINDER DETAILS</b>									
33	<b>Master cylinder assembly</b>	<b>BHA4072</b>		<b>1</b>	<b>1</b>					
34	Body	17H4476		1	1					
35	Filler cap	7H4379		1	1					
36	Gasket	7H4726		1	1					
37	Valve seal	7H4750		1	1					
38	Valve stem	7H4751		1	1					
39	Valve spacer	17H4132		1	1					
40	Plunger	17H4510		1	1					



**SERVICE PARTS LIST**

**M.G. TWO-SEATER (Series MGA) TWIN CAM**

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
	<b>Clutch Master Cylinder Details—continued</b>									
1	Plunger seal .....	7H4976		1	1					
2	Spring .....	7H4944		1	1					
3	Push-rod .....	17H4544		1	1					
4	Dust cover .....	7H4757		1	1					
5	Spring retainer .....	7H4755		1	1					
6	Washer (retaining) .....	7H4756		1	1					
7	Circlip .....	7H4451		1	1					
8	Washer (spring) .....	7H4752		1	1					
9	Taper end seal .....	17H4509		1	1					
10	Bolt—master cylinder to cylinder box .....	HZS0510		2	2					
11	Nut for bolt .....	LNZ205		2	2					
12	Washer (plain) .....	PWZ105		2	2					
	<b>CLUTCH—SLAVE CYLINDER DETAILS</b>									
13	<b>Slave cylinder assembly</b> .....	<b>BHA4073</b>		1	1					
14	Seal .....	17H4327		1	1					
15	Dust cover .....	17H4010		1	1					
16	Bleed screw—dust cover .....	7H4419		1	1					
17	Circlip .....	17H4011		1	1					
18	<b>Service kit</b> .....	<b>17H4414</b>		1	1					
19	<b>Push-rod—slave cylinder</b> .....	<b>BHA4074</b>		1	1					
20	Locknut .....	FNZ205		1	1					
21	Fork end .....	FEZ105		1	1					
22	Banjo—slave cylinder .....	3H868		1	1					
23	Bolt for slave cylinder banjo .....	2F5276		1	1					
24	Gasket for banjo .....	17H4021		2	2					
25	Bolt—slave cylinder to gearbox .....	AHH5762		2	2					
26	Washer (spring) .....	LWZ206		1	1					
	<b>HYDRAULIC PIPES—HOSES AND FITTINGS—BRAKES</b>									
27	<b>Bridge pipe—front hose to front brake (R/H)</b> .....	<b>AHH5806</b>		1	1					
28	<b>Bridge pipe—front hose to front brake (L/H)</b> .....	<b>AHH5807</b>		1	1					
29	Hose (front) .....	AHH5773		2	2					
30	Locknut—front brake hoses .....	FNZ206		4	4					
31	Washer (spring) .....	LWZ206		4	4					
32	Pipe—5-way connection to R/H front hose (17½") .....	AHH5763		1	1					
33	Pipe—5-way connection to L/H front hose (43½") .....	AHH5764		1	1					
34	<b>Pipe—master cylinder to 5-way connection (29")</b> .....	<b>AHH5769</b>		1						
35	<b>Pipe—master cylinder to 5-way connection (49½")</b> .....	<b>AHH5770</b>			1					



**SERVICE PARTS LIST**

**M.G. TWO-SEATER (Series MGA) TWIN CAM**

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
<b>Hydraulic Pipes—Hoses and Fittings—Brakes—continued</b>										
1	Pipe—5-way connection to rear hose (79½")	AHH5768		1	1					
2	Rear hose	AHH5774		1	1					
3	Gasket—rear hose to 3-way piece	3H2287		1	1					
4	Locknut for rear hose	2K8686		1	1					
5	Washer for locknut (shakeproof)	LWZ210		1	1					
6	Pipe—3-way connection to R/H rear brake (17½")	AHH5766		1	1					
7	Pipe—3-way connection to L/H rear brake (45")	AHH5767		1	1					
8	3-way connection	AHH5772		1	1					
9	Screw—3-way connection and cable clip to rear axle	HZS0506		1	1					
10	Nut for screw	FNZ105		1	1					
11	Washer (spring)	LWZ205		1	1					
12	5-way connection	AHH5771		1	1					
13	Stud—5-way piece	AHH5875		1	1					
14	Nut for stud	FNZ104		1	1					
15	Washer (spring)	LWZ204		1	1					
<b>CLUTCH</b>										
16	Pipe—master cylinder to hose	AHH5822		1						
17	Pipe—master cylinder to hose	AHH5824			1					
18	Hose—clutch	11B5086		1	1					
19	Locknut for hose	BCA4092		1	1					
20	Washer (shakeproof)	2K7131		1	1					
21	Gasket—hose to pipe	3H876		1	1					
22	Clip—brake pipe to master cylinder base plate	PCR0311		1						
23	Clip—clutch pipe to master cylinder base plate	PCR0311		1						
24	Clip—thermo pipe (on bolt for H/T lead clip)	PCR0307		1	1					
25	Clip—thermo pipe (on coil fixing bolt)	PCR0311		1	1					
26	Clip—brake and clutch pipes to bulkhead	PCR0311			4					
27	Clip—rear brake pipe to differential case bolt	PCR0311		1	1					
28	Clip—main brake pipe to battery carrier	PCR0307		1	1					
<b>ACCELERATOR CONTROL</b>										
29	Cable—accelerator	AHH5830		1	1					
30	Abutment bracket—accelerator	AHH5827		1	1					
31	Anchor bracket—accelerator spring	AHH5829		1	1					
32	Washer (plain)	AJD7042		2	2					
33	Washer (spring—D/C)	AJD7711		1	1					
34	Cross-shaft assembly—accelerator	AHH5727			1					
<b>CHOKE CONTROL</b>										
35	Choke control cable assembly	BHA4084		1						
36	Cable—outer (52⅝")			1						
37	Cable—inner (57⅝")			1						
38	Choke control cable assembly	BHA4085			1					
39	Cable—outer (57⅝")				1					
40	Cable—inner (62⅝")				1					
41	Abutment bracket—choke	AHH5828		1	1					



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**M.G. TWO-SEATER (Series MGA) TWIN CAM**

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
	<b>ENGINE</b>									
1	Stripped engine ..... (R)	<b>AEH37</b>		1	1					
2	Half-engine .....	<b>AEH36</b>		1	1					
3	Block assembly—cylinder .....	<b>AEH35</b>		1	1					
4	Plug for core hole .....	AEH592		4	4					
5	Plug for oil gallery .....	1H813		1	1					
6	Plug for oil filter boss .....	11G14		1	1					
7	Plug for oil relief valve hole .....	6K899		2	2					
8	Plug for crankcase oil hole (taper) .....	6K874		2	2					
9	Plug for oil gallery .....	2K8623		3	3					
10	Plug for oil hole (screwed) .....	2K4992		1	1					
11	Washer for plug .....	6K638		1	1					
12	Stud for cylinder head .....	AEH549		10	10					
13	Stud for main bearing cap .....	51K894		6	6					
14	Washer for stud (spring) .....	LWN208		6	6					
15	Nut for stud .....	LNN208		6	6					
16	Stud for oil pump .....	AEH601		3	3					
17	Washer for stud (plain) .....	PWN105		3	3					
18	Washer for stud (spring) .....	2K5319		3	3					
19	Nut for stud .....	FNN105		3	3					
20	Stud for tachometer drive housing .....	CLS2511		2	2					
21	Washer for stud (plain) .....	PWZ105		2	2					
22	Washer for stud (spring) .....	LWZ205		2	2					
23	Nut for stud .....	FNZ105		2	2					
24	Plate—blanking .....	1G2443		1	1					
25	Joint for plate .....	1G2444		1	1					
26	Stud for plate .....	53K257		2	2					
27	Washer for stud .....	LWZ205		2	2					
28	Nut for stud .....	FNZ105		2	2					
29	Dowel for engine rear plate .....	1G752		2	2					
30	Dowel for engine front plate .....	AEH307		1	1					
31	Dowel for engine front plate and timing case .....	AEH308		1	1					
32	Tap—water drain .....	<b>3H576</b>		1	1					
33	Washer for tap .....	2K4954		1	1					
34	Washer for tap .....	2K4975		1	1					Alternatives
35	Liner for half-speed shaft .....	<b>8G2176</b>		1	1					
36	Cap for main bearing (front) .....	N.S.P.								
37	Cap for main bearing (centre) .....	N.S.P.								
38	Cap for main bearing (rear) .....	N.S.P.								
39	Joint—front and rear main bearing caps .....	1H353		2	2					



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**M.G. TWO-SEATER (Series MGA) TWIN CAM**

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
	<b>Engine—continued</b>									
1	<b>Piston assembly—standard</b> .....	<b>AEH554</b>		<b>4</b>	<b>4</b>					
2	Ring—compression (chrome) .....	AEH556		4	4					
3	Ring—compression (taper) .....	AEH557		8	8					
4	Ring—scraper .....	AEH558		4	4					
5	Pin—gudgeon .....	AEH441		4	4					
6	Circlip .....	AEC785		8	8					
	<b>CONNECTING RODS—BEARINGS</b>									
7	<b>Connecting rod and cap (Nos. 2 and 4 cylinders)</b> ....	<b>AEH22</b>		<b>2</b>	<b>2</b>					
8	<b>Connecting rod and cap (Nos. 1 and 3 cylinders)</b> ....	<b>AEH23</b>		<b>2</b>	<b>2</b>					
9	Bolt for cap .....	AEH435		8	8					
10	Washer for bolt (lock) .....	6K881		4	4					
11	Bush—small-end .....	AEC797		4	4					
12	<b>Bearing for connecting rod—big-end (standard)</b> .....	<b>8G2259</b>		<b>1</b>	<b>1</b>					
	<b>CRANKSHAFT</b>									
13	<b>Crankshaft with bush</b> ..... (R)	<b>AEH424</b>		<b>1</b>	<b>1</b>					
14	Bush for drive gear .....	1G765		1	1					
15	<b>Bearing—main (standard)</b> .....	<b>8G2257</b>		<b>1</b>	<b>1</b>					
16	Washer—thrust (upper) .....	1G2331		2	2					
17	Washer—thrust (lower) .....	1G2332		2	2					
	<b>HALF-SPEED SHAFT</b>									
18	<b>Shaft—half-speed</b> .....	<b>AEH444</b>		<b>1</b>	<b>1</b>					
19	Plate—locating .....	AEH608		1	1					
20	Screw—plate to crankcase.....	HNS0406		3	3					
21	Washer for screw (shakeproof) .....	2K8607		3	3					
22	<b>Gear—tachometer drive</b> .....	<b>AEH454</b>		<b>1</b>	<b>1</b>					
23	Key for gear .....	2K2122		1	1					
24	Circlip for gear .....	1H605		1	1					
	<b>ENGINE MOUNTING PLATE—CYLINDER SIDE COVERS</b>									
25	<b>Plate—engine mounting (front)</b> .....	<b>AEH318</b>		<b>1</b>	<b>1</b>					
26	Joint—plate to crankcase .....	AEH319		1	1					
27	Screw—plate to crankcase.....	HNS0505		6	6					
28	Washer for screw (spring) .....	LWZ205		6	6					
29	Screw—plate to bearing cap .....	HNS0405		2	2					



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**M.G. TWO-SEATER (Series MGA) TWIN CAM**

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
	<b>Engine Mounting Plate—Cylinder Side Covers—continued</b>									
1	Washer for screw (spring)	LWN204		2	2					
2	<b>Cover for cylinder side (front)</b>	<b>2A770</b>		1	1					
3	<b>Cover for cylinder side (rear)</b>	<b>1A2199</b>		1	1					
4	Joint for cover	1A2203		2	2					
5	<b>Heat shield</b>	<b>AEH584</b>		1	1					
6	Screw—cover and heat shield to crankcase	HBZ0513		2	2					
7	Washer for screw (copper)	AEC461		2	2					
8	<b>Pipe—vent</b>	<b>AEH543</b>		1	1					
9	Clip for vent pipe	11G80		1	1					
10	Bolt—clip to crankcase	HZS0505		1	1					
11	Washer for bolt (spring)	LWZ205		1	1					
12	<b>Plate—engine mounting (rear)</b>	<b>1H821</b>		1	1					
13	Joint—plate to crankcase	1G2425		1	1					
14	Screw—plate to crankcase	HZS0606		8	8					
15	Washer for screw (spring)	LWZ206		8	8					
16	Screw—plate to crankcase	HZS0506		4	4					
17	Washer for screw (spring)	LWZ205		4	4					
	<b>CRANKSHAFT GEAR—OIL THROWER—PULLEY—STARTING NUT</b>									
18	<b>Gear for crankshaft</b>	<b>AEH426</b>		1	1					
19	Key for gear	2H326		1	1					
20	<b>Thrower—oil</b>	<b>AEH427</b>		1	1					
21	<b>Pulley for crankshaft</b>	<b>AEH428</b>		1	1					
22	Key for pulley	2H326		1	1					
23	<b>Nut—starting</b>	<b>1H765</b>		1	1					
24	Washer for nut (lock)	AEH429		1	1					
25	<b>Seal—oil—crankshaft (rear)</b>	<b>AEH519</b>		1	1					
	<b>CAMSHAFT—CAMSHAFT DRIVE</b>									
26	<b>Camshaft—inlet</b>	<b>AEH579</b>		1	1					
27	Plug	AEH408		1	1					
28	<b>Camshaft—exhaust</b>	<b>AEH581</b>		1	1					
29	Plug	AEH408		1	1					
30	<b>Bearing for camshaft</b>	<b>8G2261</b>		1	1					
31	<b>Sprocket for camshaft</b>	<b>AEH411</b>		2	2					
32	Spindle for sprocket	AEH412		2	2					
33	Circlip for spindle	CCN108		2	2					
34	Bolt for sprocket	AEH413		4	4					



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M.G. TWO-SEATER (Series MGA) TWIN CAM

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
	<b>Camshaft—Camshaft Drive—continued</b>									
1	<b>Sprocket—chain idler</b> .....	<b>AEH336</b>		1	1					
2	Bush .....	AEH338		1	1					
3	Hub for sprocket.....	AEH25		1	1					
4	Screw—hub to engine front plate .....	HZS0505		2	2					
5	Washer for sprocket (thrust).....	AEH339		1	1					
6	Nut for sprocket .....	AEH340		1	1					
7	Washer for screw (tab).....	AEH341		1	1					
8	<b>Chain wheel—half-speed shaft</b> .....	<b>AEH448</b>		1	1					
9	Key for chain wheel .....	WKN505		1	1					
10	Shim—half-speed shaft (.002") .....	AEH446		A/R	A/R					
11	Shim—half-speed shaft (.003") .....	AEH447		A/R	A/R					
12	Gear—half-speed shaft .....	AEH449		1	1					
13	Key for gear .....	WKN505		1	1					
14	<b>Gear—distributor drive</b> .....	<b>AEH450</b>		1	1					
15	Key for gear .....	2K2122		1	1					
16	Bolt—half-speed shaft .....	AEH451		1	1					
17	Washer for bolt .....	AEH452		1	1					
18	Washer for bolt (lock) .....	AEH453		1	1					
19	<b>Chain for camshaft drive</b> .....	<b>AEH372</b>		1	1					
20	<b>Bracket assembly—chain vibration damper</b> .....	<b>AEH332</b>		2	2					
21	Damper.....	AEH334		2	2					
22	Rivet for damper .....	CRS0210		4	4					
23	Screw—damper bracket to engine front plate .....	HZS0506		4	4					
24	Washer for screw (spring) .....	LWZ205		4	4					
25	Nut for screw.....	FNZ105		4	4					
26	<b>Fork—chain adjuster</b> .....	<b>AEH344</b>		1	1					
27	Pad—thrust .....	AEH346		1	1					
28	<b>Sprocket—chain adjuster fork</b> .....	<b>AEH347</b>		1	1					
29	Bush .....	AEH348		2	2					
30	Hub for sprocket.....	AEH349		1	1					
31	Peg—locating .....	AEH540		1	1					
32	Circlip for hub .....	CCN118		1	1					
33	Pivot—chain adjuster fork .....	AEH342		1	1					
34	Washer for pivot (plain) .....	PWZ208		1	1					
35	Washer for pivot (tab) .....	AEH343		1	1					
36	Nut for pivot .....	FNZ208		1	1					
37	<b>Adjuster—chain</b> .....	<b>AEH27</b>		1	1					
38	Screw .....	AEH362		1	1					
39	Nut for screw (lock) .....	51K1712		1	1					
40	Spring .....	AEH561		1	1					
41	Thimble .....	AEH368		1	1					
42	Plunger .....	AEH369		1	1					



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M.G. TWO-SEATER (Series MGA) TWIN CAM

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
	<b>Camshaft—Camshaft Drive—continued</b>									
1	Bolt—adjuster to engine front plate	AEH370		2	2					
2	Nut for bolt	FNZ104		2	2					
3	Washer for bolt (tab)	AEH371		2	2					
4	<b>Pipe assembly—oil feed</b>	<b>AEH351</b>		1	1					
5	Banjo	AEH352		1	1					
6	Olive	6K649		2	2					
7	Nut for olive	2A459		2	2					
8	Joint for oil feed pipe pillar	6K4973		1	1					
9	Washer for oil feed pipe pillar (spring)	LWZ205		1	1					
10	Nut for oil feed pipe pillar	FNZ105		1	1					
11	Bolt—oil feed pipe to adjuster fork pivot (banjo)	AEH359		1	1					
12	Washer for banjo bolt	AEC346		2	2					
13	Washer for adjuster fork pivot	AEH515		1	1					
14	Bracket for oil feed pipe	AEH357		1	1					
15	Screw—bracket to crankcase	HNS0409		1	1					
16	Washer for screw (plain)	PWN104		1	1					
17	Washer for screw (spring)	LWN204		1	1					
18	Bolt—bracket to crankcase (banjo)	AEH360		1	1					
19	Washer for banjo bolt	AEH520		1	1					
20	<b>Case—front timing</b>	<b>AEH28</b>		1	1					
21	Stud for water pump	CHS0520		3	3					
22	Washer for stud (spring)	LWZ205		3	3					
23	Nut for stud	FNZ105		3	3					
24	Stud for distributor drive housing	CLS2511		2	2					
25	Washer for stud (plain)	PWZ105		2	2					
26	Washer for stud (spring)	LWZ205		2	2					
27	Nut for stud	FNZ105		2	2					
28	Stud—camshaft sprocket support plate	AEH375		4	4					
29	Nut for stud	FNN105		4	4					
30	Oil seal	AEJ5		1	1					
31	Joint—timing case to engine front plate	AEH377		1	1					
32	Dowel—timing case to engine front plate	AEH307		1	1					
33	Clinch nut—timing case to engine front plate	AEH320		2	2					
34	Bolt—timing case to engine front plate	AEH378		1	1					
35	Screw—timing case to engine front plate (1" long)	HZS0508		5	5					
36	Screw—timing case to engine front plate (3/8" long)	ZCS0507		2	2					
37	Washer for bolt and screw (plain)	PWZ105		7	7					
38	Washer for bolt and screw (spring)	LWZ205		8	8					
39	Nut for screw	FNZ105		5	5					
40	Bolt—timing case to engine front plate and crankcase (1 1/8" long)	HBZ0509		3	3					
41	Washer for bolt (plain)	PWZ105		3	3					



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M.G. TWO-SEATER (Series MGA) TWIN CAM

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
<b>Camshaft—Camshaft Drive—continued</b>										
1	Washer for bolt (spring)	LWZ205		3	3					
2	Bolt—timing case and thermostat housing to front plate (1¼" long)	HBZ0510		1	1					
3	Washer for bolt (plain)	PWZ105		1	1					
4	Washer for bolt (spring)	LWZ205		1	1					
5	Nut for bolt	FNZ105		1	1					
6	<b>Plate—camshaft sprocket support</b>	<b>AEH376</b>		<b>2</b>	<b>2</b>					
<b>DISTRIBUTOR HOUSING—DRIVE—TACHOMETER DRIVE HOUSING</b>										
7	<b>Housing—distributor</b>	<b>AEH496</b>		<b>1</b>	<b>1</b>					
8	Bush for housing	AEH531		2	2					
9	Joint for housing	AEH502		1	1					
10	<b>Shaft—distributor drive</b>	<b>AEH498</b>		<b>1</b>	<b>1</b>					
11	<b>Dog—distributor drive</b>	<b>AEH499</b>		<b>1</b>	<b>1</b>					
12	Pin for dog (taper)	TPS0508		1	1					
13	<b>Gear—distributor drive</b>	<b>AEH500</b>		<b>1</b>	<b>1</b>					
14	Pin for gear (taper)	TPS0507		1	1					
15	<b>Housing—tachometer drive</b>	<b>AEH455</b>		<b>1</b>	<b>1</b>					
16	Joint for housing	1G2401		1	1					
17	Screw—distributor locating	ZCS0404		1	1					
18	Washer for screw	2K6337		1	1					
19	<b>Pinion—tachometer drive</b>	<b>AEH458</b>		<b>1</b>	<b>1</b>					
20	Oil seal for pinion	1G2398		1	1					
21	Ring—seal retaining	1G2399		1	1					
<b>FLYWHEEL</b>										
22	<b>Flywheel complete (R)</b>	<b>AEH442</b>		<b>1</b>	<b>1</b>					
23	Ring—starter (Not U.K.)	1G2874		1	1					
24	Dowel—clutch to flywheel	AEH541		2	2					
25	Bolt—flywheel to crankshaft	51K1022		6	6					
26	Washer for bolt (lock)	6K26		3	3					
27	Nut for bolt	FNZ506		6	6					



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Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
	<b>CYLINDER HEAD—VALVES—GUIDES— SPRINGS—TAPPETS</b>									
1	Cylinder head with valve assembly	<b>AEH39</b>		<b>1</b>	<b>1</b>					
2	Cylinder head assembly (with valve guides)	<b>AEH29</b>		<b>1</b>	<b>1</b>					
3	Plug for core hole (screwed)	6K499		5	5					
4	Plug for core hole (screwed)	AEH388		5	5					
5	Plug for core hole (screwed)	AEH606		1	1					
6	Plug for oil gallery	AEH389		2	2					Not fitted to early models
7	Washer for plug (copper)	AEC435		2	2					
8	Plug for oil gallery (screwed)	2K4991		1	1					
9	Washer for plug (copper)	AEC343		1	1					
10	Cap for camshaft bearing (front)	N.S.P.								
11	Cap for camshaft bearing (centre and rear)	N.S.P.								
12	Stud for bearing cap	AEH390		12	12					
13	Washer for stud (plain)	PWN106		12	12					
14	Washer for stud (spring)	LWN206		12	12					
15	Nut for stud	FNN106		12	12					
16	Stud—bearing cap to top cover	CLS0512		6	6					
17	Guide—inlet valve	AEH386		4	4					
18	Guide—exhaust valve	AEH387		4	4					
19	<b>Valve—inlet</b>	<b>AEH394</b>		<b>4</b>	<b>4</b>					
20	<b>Valve—exhaust</b>	<b>AEH571</b>		<b>4</b>	<b>4</b>					
21	Spring for valve (inner)	AEH562		8	8					
22	Spring for valve (outer)	AEH563		8	8					
23	Washer for spring (thrust)	AEH396		8	8					
24	Cup for spring	AEH564		8	8					
25	Retainer for spring (half)	AEH521		16	16					
26	<b>Tappet</b>	<b>AEH401</b>		<b>8</b>	<b>8</b>					
27	Shim—tappet adjustment (·086")	AEH400		A/R	A/R					Identification No. 1
28	Shim—tappet adjustment (·088")	AEH040002		A/R	A/R					Identification No. 2
29	Shim—tappet adjustment (·090")	AEH040004		A/R	A/R					Identification No. 3
30	Shim—tappet adjustment (·092")	AEH040006		A/R	A/R					Identification No. 4
31	Shim—tappet adjustment (·094")	AEH040008		A/R	A/R					Identification No. 5
32	Shim—tappet adjustment (·096")	AEH040010		A/R	A/R					Identification No. 6
33	Shim—tappet adjustment (·098")	AEH040012		A/R	A/R					Identification No. 7
34	Shim—tappet adjustment (·100")	AEH040014		A/R	A/R					Identification No. 8
35	Shim—tappet adjustment (·102")	AEH040016		A/R	A/R					Identification No. 9
36	Shim—tappet adjustment (·104")	AEH040018		A/R	A/R					Identification No. 10
37	Shim—tappet adjustment (·106")	AEH040020		A/R	A/R					Identification No. 11
38	Shim—tappet adjustment (·108")	AEH040022		A/R	A/R					Identification No. 12
39	Shim—tappet adjustment (·110")	AEH040024		A/R	A/R					Identification No. 13
40	Shim—tappet adjustment (·112")	AEH040026		A/R	A/R					Identification No. 14
41	Shim—tappet adjustment (·114")	AEH040028		A/R	A/R					Identification No. 15
42	Shim—tappet adjustment (·116")	AEH040030		A/R	A/R					Identification No. 16



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M.G. TWO-SEATER (Series MGA) TWIN CAM

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
<b>Cylinder Head—Valves—Guides—Springs—Tappets—</b>										
<i>continued</i>										
1	Stud for inlet manifold	AEH583		2	2					
2	Stud for inlet manifold	CLS2613		5	5					
3	Stud for exhaust manifold	CHS2513		6	6					
4	<b>Oil seal</b>	<b>AEH404</b>		<b>2</b>	<b>2</b>					
5	Housing for oil seal (inlet)	AEH402		1	1					
6	Housing for oil seal (exhaust)	AEH403		1	1					
7	Screw for housing	AEJ3		6	6					
8	Joint for cylinder head	AEH548		1	1					
9	Washer—cylinder head stud (plain)	PWZ107		10	10					
10	Nut—cylinder head stud	AEC189		10	10					
11	<b>Plug—sparking</b>	<b>97H611</b>		<b>4</b>	<b>4</b>					
<b>CYLINDER HEAD COVERS—OIL FILLER—</b>										
<b>OIL INDICATOR BRACKET</b>										
12	<b>Cover—cylinder head top (inlet)</b>	<b>AEH414</b>		<b>1</b>	<b>1</b>					
13	Joint for inlet cover	AEH415		1	1					
14	<b>Cover—cylinder head top (exhaust)</b>	<b>AEH416</b>		<b>1</b>	<b>1</b>					
15	Joint for exhaust cover	AEH417		1	1					
16	Washer—cover stud (copper)	AEC398		6	6					
17	Nut for cover stud (cap)	AEH418		6	6					
18	Screw—cover to timing case	ZCS0509		6	6					
19	Washer for screw (plain)	PWZ105		6	6					
20	Washer for screw (spring)	LWZ205		6	6					
21	<b>Cap—oil filler</b>	<b>AEH419</b>		<b>1</b>	<b>1</b>					
22	Washer for filler cap	<b>AEH420</b>		<b>1</b>	<b>1</b>					
23	<b>Bracket—oil indicator steady</b>	<b>AEH570</b>		<b>1</b>	<b>1</b>					
<b>SUMP—OIL LEVEL INDICATOR TUBE</b>										
24	<b>Sump—oil</b>	<b>AEH315</b>		<b>1</b>	<b>1</b>					
25	Plug for sump (drain)	2H4685		1	1					
26	Washer for plug (copper)	6K431		1	1					
27	Joint—sump to crankcase	1G2290		1	1					
28	Screw—sump to crankcase	HZS0407		19	19					
29	Washer for screw (plain)	PWZ104		19	19					
30	Washer for screw (spring)	LWZ204		19	19					
31	<b>Tube—oil level indicator</b>	<b>AEH536</b>		<b>1</b>	<b>1</b>					



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**M.G. TWO-SEATER (Series MGA) TWIN CAM**

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
	<b>OIL PUMP—OIL RELIEF VALVE— OIL FEED PIPE</b>									
1	<b>Pump assembly—oil</b> .....	<b>1H1191</b>		<b>1</b>	<b>1</b>					
2	Body (with plug).....	7H1790		1	1					
3	Cover.....	17H1712		1	1					
4	Screw for cover (short).....	HZS0408		1	1					
5	Screw for cover (long).....	HZS0414		1	1					
6	Washer for screw (spring).....	LWN204		2	2					
7	Dowel.....	7H1793		2	2					
8	Shaft with rotors—driving.....	7H1792		1	1					
9	Joint—pump to crankcase.....	11G10		1	1					
10	<b>Spindle—oil pump driving</b> .....	<b>AEH459</b>		<b>1</b>	<b>1</b>					
11	Washer for spindle (thrust).....	AEH460		1	1					
12	<b>Strainer assembly—oil</b> .....	<b>1H1192</b>		<b>1</b>	<b>1</b>					
13	Joint—strainer to pump.....	1H1198		1	1					
14	Screw—strainer to pump.....	HNS0406		3	3					
15	Washer for screw (spring).....	LWN304		3	3					
16	<b>Valve—oil relief</b> .....	<b>1G1452</b>		<b>1</b>	<b>1</b>					
17	Spring for valve.....	1H756		1	1					
18	Cap nut for valve.....	1A2206		1	1					
19	Washer for cap nut.....	2K4982		2	2					
20	<b>Pipe—oil feed (crankcase to cylinder head)</b> .....	<b>AEH310</b>		<b>1</b>	<b>1</b>					
21	Banjo bolt for pipe (crankcase end).....	AEH313		1	1					
22	Banjo bolt for pipe (cylinder head end).....	AEH602		1	1					
23	Washer for banjo bolt.....	6K500		4	4					
	<b>OIL FILTER (EXTERNAL)</b>									
24	<b>Filter—oil</b> .....	<b>1H1067</b>		<b>1</b>	<b>1</b>					
25	Body assembly.....	1H1069		1	1					
26	Washer—sealing (bottom).....	7H1948		1	1					
27	Bolt—centre.....	7H1965		1	1					
28	Spring.....	7H1764		1	1					
29	Washer (steel).....	7H1969		1	1					
30	Washer (felt).....	7H1968		1	1					
31	Plate—pressure.....	17H846		1	1					
32	Circlip.....	7H1952		1	1					
33	Element.....	8G683		1	1					
34	Seal—body to head.....	8G619		1	1					
35	Seal—head to crankcase.....	8G619		1	1					
36	Head assembly.....	1H1068		1	1					
37	Adaptor—oil filter connection.....	1H922		1	1					
38	Joint for adaptor (copper).....	6K501		1	1					
39	Pipe assembly—filter to crankcase.....	AEH598		1	1					
40	Screw—pipe banjo union to crankcase.....	1K2142		1	1					
41	Washer for screw (copper).....	1H898		2	2					



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**M.G. TWO-SEATER (Series MGA) TWIN CAM**

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
	<b>WATER PUMP—WATER PIPES—THERMOSTAT</b>									
1	<b>Pump assembly—water (R)</b>	<b>AEH461</b>		1	1					
2	Scroll	AEH553		1	1					
3	Plug for scroll	ADP605		1	1					
4	Washer for plug (fibre)	6K705		1	1					
5	Body	AEH464		1	1					
6	Connection—by-pass	AEH470		1	1					
7	Greaser	UHN305		1	1					
8	Joint—scroll to body	AEH463		1	1					
9	Screw—body to scroll	HZS0508		2	2					
10	Washer for screw (spring)	LWZ205		2	2					
11	Vane	AEH466		1	1					
12	Spindle	AEH465		1	1					
13	Pin—vane to spindle (taper)	TPS0508		1	1					
14	Seal	AEB156		1	1					
15	Circlip for spindle	AEB151		1	1					
16	Cover—dust (plain)	AEH525		1	1					
17	Collar for spindle	AEH523		1	1					
18	Washer (felt)	AEH524		1	1					
19	Cover—dust (dished)	AEH526		1	1					
20	Bearing	AEF136		2	2					
21	Tube—bearing distance	AEH467		1	1					
22	Circlip for bearing	AEH529		1	1					
23	Cover—dust—spindle (dished)	AEH527		1	1					
24	Washer for spindle (felt)	AEH528		1	1					
25	Key for pulley	WKN404		1	1					
26	Pulley	AEH472		1	1					
27	Washer for spindle nut (lock)	AEH530		1	1					
28	Nut for spindle	FNZ105		1	1					
29	Joint—pump to timing case	AEH471		1	1					
30	Bolt—pump to engine front plate	HBZ0522		1	1					
31	Washer for bolt (spring)	LWZ205		1	1					
32	Nut for bolt	FNZ105		1	1					
33	<b>Pipe—water inlet</b>	<b>AEH469</b>		1	1					
34	Plug for pipe	2K8982		1	1					
35	Washer for plug (copper)	51K3811		1	1					] When heater is not fitted
36	Joint—pipe to water pump	AEH468		1	1					
37	Screw—pipe to water pump	HZS0508		2	2					
38	Washer for screw (plain)	PWZ105		2	2					
39	Washer for screw (spring)	LWZ205		2	2					
40	Bolt—pipe to timing case	ZCS0508		1	1					
41	Washer for bolt (plain)	PWZ105		1	1					
42	Washer for bolt (spring)	LWZ205		1	1					



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Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
	<b>Water Pump—Water Pipes—Thermostat—continued</b>									
1	<b>Elbow—water inlet</b> .....	<b>AEH422</b>		1	1					
2	Joint—elbow to cylinder head .....	AEH423		1	1					
3	Bolt—elbow to cylinder head .....	HCZ0513		2	2					
4	Washer for bolt (plain) .....	PWZ105		2	2					
5	Washer for bolt (spring) .....	LWZ205		2	2					
6	<b>Pipe—pump to elbow</b> .....	<b>AEH421</b>		1	1					
7	Hose for pipe .....	AEH522		2	2					
8	Clip for hose .....	8G632		4	4					
9	<b>Pipe—water outlet</b> .....	<b>AEH393</b>		1	1					
10	Washer—pipe to cylinder head (copper) .....	AEJ4		1	1					
11	<b>Thermostat</b> .....	<b>11G291</b>		1	1					
12	Housing—thermostat .....	AEH477		1	1					
13	Cover for thermostat housing .....	AEH479		1	1					
14	Joint for cover .....	AEH478		1	1					
15	Bolt for cover .....	HCZ0414		1	1					
16	Screw for cover .....	ZCS0407		2	2					
17	Washer for bolt and screw (plain) .....	PWZ104		3	3					
18	Washer for bolt and screw (spring) .....	LWZ204		3	3					
19	Screw—housing to engine front plate .....	HZS0508		2	2					
20	Washer for screw (plain) .....	PWZ105		2	2					
21	Washer for screw (spring) .....	LWZ205		2	2					
22	Nut for screw .....	FNZ105		2	2					
23	<b>Hose—housing to water outlet pipe</b> .....	<b>AEH480</b>		1	1					
24	Clip for hose .....	2H3705		2	2					
25	Plug—thermostat housing .....	ADP610		1	1					
26	Washer for plug .....	2K7498		1	1					] When heater is not fitted
27	<b>Pipe—by-pass (thermostat housing)</b> .....	<b>AEH483</b>		1	1					
28	<b>Pipe—by-pass—housing to water pump</b> .....	<b>AEH491</b>		1	1					
29	Hose for pipe (thermostat end) .....	AEH493		1	1					
30	Hose for pipe (water pump end) .....	AEH494		1	1					
31	Clip for hose .....	2H3920		4	4					
32	Clip for by-pass pipe .....	PCR1009		1	1					
33	Bracket for clip .....	AEH492		1	1					
34	Screw—clip to bracket .....	HZS0404		1	1					
35	Washer for screw (spring) .....	LWZ204		1	1					
36	Nut for screw .....	FNZ104		1	1					
	<b>FAN BLADE—BELT</b>									
37	<b>Blade assembly—fan</b> .....	<b>AEG129</b>		1	1					
38	Screw—blade to pulley .....	HZS0405		4	4					
39	Washer for screw (spring) .....	LWZ204		4	4					
40	<b>Belt for fan</b> .....	<b>AEH473</b>		1	1					



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Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
<b>DYNAMO MOUNTINGS</b>										
1	Bracket—dynamo mounting (rear) .....	AEH379		1	1					
2	Screw—bracket to crankcase .....	HZS0506		3	3					
3	Washer for screw (spring) .....	LWZ205		3	3					
4	Washer for screw (plain) .....	PWZ105		3	3					
5	Screw—dynamo to rear bracket .....	HZS0508		1	1					
6	Bolt—dynamo to water pump .....	HBZ0512		1	1					
7	Washer for bolt and screw (plain) .....	PWZ105		2	2					
8	Washer for bolt and screw (spring) .....	LWZ205		2	2					
9	Nut for bolt and screw .....	FNZ105		2	2					
10	Link—dynamo adjusting .....	AEH503		1	1					
11	Screw—link to water inlet pipe .....	ZCS0507		1	1					
12	Washer for screw (plain) .....	PWZ105		1	1					
13	Washer for screw (spring) .....	LWZ205		1	1					
14	Screw—link to dynamo .....	3H2098		1	1					
15	Washer for screw (spring) .....	2K5319		1	1					
16	Pulley for dynamo .....	AEH504		1	1					
17	Fan for dynamo .....	1G1783		1	1					
<b>OIL LEVEL INDICATOR</b>										
18	Indicator—oil level .....	AEH568		1	1					
19	Washer for indicator (rubber) .....	AEC671		1	1					
<b>OVERSIZE AND UNDERSIZE SERVICE COMPONENTS</b>										
20	Piston assembly (standard) .....	AEH554		4	4					
21	Piston assembly (-010" O/S) .....	AEH055410		4	4					
22	Piston assembly (-020" O/S) .....	AEH055420		4	4					
23	Piston assembly (-030" O/S) .....	AEH055430		4	4					
24	Piston assembly (-040" O/S) .....	AEH055440		4	4					
25	Ring—compression (chrome) (standard) .....	AEH556		4	4					
26	Ring—compression (chrome) (-010" O/S) .....	AEH055610		4	4					
27	Ring—compression (chrome) (-020" O/S) .....	AEH055620		4	4					
28	Ring—compression (chrome) (-030" O/S) .....	AEH055630		4	4					
29	Ring—compression (chrome) (-040" O/S) .....	AEH055640		4	4					
30	Ring—compression (taper) (standard) .....	AEH557		8	8					
31	Ring—compression (taper) (-010" O/S) .....	AEH055710		8	8					
32	Ring—compression (taper) (-020" O/S) .....	AEH055720		8	8					
33	Ring—compression (taper) (-030" O/S) .....	AEH055730		8	8					
34	Ring—compression (taper) (-040" O/S) .....	AEH055740		8	8					
35	Ring—scraper (standard) .....	AEH558		4	4					
36	Ring—scraper (-010" O/S) .....	AEH055810		4	4					



**SERVICE PARTS LIST**

**M.G. TWO-SEATER (Series MGA) TWIN CAM**

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
	<b>Oversize and Undersize Service Components—continued</b>									
1	Ring—scraper (.020" O/S) .....	AEH055820		4	4					
2	Ring—scraper (.030" O/S) .....	AEH055830		4	4					
3	Ring—scraper (.040" O/S) .....	AEH055840		4	4					
4	Pin—gudgeon (.002" O/S) .....	AEH044102		4	4					
5	Pin—gudgeon (.004" O/S) .....	AEH044104		4	4					
6	Pin—gudgeon (.006" O/S) .....	AEH044106		4	4					
	<b>ENGINE SERVICE KITS</b>									
7	<b>Joint washer kit for engine decarbonizing</b> .....	<b>8G2262</b>		1	1					
8	Joint for cylinder head .....			1	1					
9	Joint for water inlet elbow .....			1	1					
10	Joint for cylinder head top cover (inlet) .....			1	1					
11	Joint for cylinder head top cover (exhaust) .....			1	1					
12	Joint for exhaust manifold .....			1	1					
13	Joint for inlet manifold .....			1	1					
14	Joint for carburetter .....			2	2					
15	<b>Joint washer kit (supplementary)</b> .....	<b>8G2263</b>		1	1					<b>Use together with 8G2262 for engine complete overhaul</b>
16	Joint for timing cover .....			1	1					
17	Joint for cylinder side cover .....			2	2					
18	Joint for oil sump .....			1	1					
19	Joint for cylinder blanking plate .....			1	1					
20	Washer for drain tap .....			1	1					
21	Joint for thermostat housing cover .....			1	1					
22	Joint for tachometer housing .....			1	1					
23	Joint for oil strainer .....			1	1					
24	Joint for oil pump .....			1	1					
25	Joint—scroll to water pump body .....			1	1					
26	Joint for water inlet pipe .....			1	1					
27	Joint for water pump .....			1	1					



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Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
<b>Engine Service Kits—continued</b>										
1	Joint for header tank filler neck			1	1					
2	Joint for distributor drive housing			1	1					
3	Joint for main bearing caps			2	2					
4	Joint for engine rear plate			1	1					
5	Joint for engine front plate			1	1					
6	Joint for oil filter			1	1					
7	Joint for oil feed pillar			1	1					
8	<b>Water pump repair kit</b>	<b>8G2264</b>		1	1					
9	Joint—scroll to body			1	1					
10	Washer for scroll plug (fibre)			1	1					
11	Seal			1	1					
12	Washer (felt)			1	1					
13	Circlip for bearing			1	1					
14	Washer for spindle (felt)			1	1					
15	Joint—pump to timing case			1	1					
16	Circlip for spindle			1	1					
17	Joint—inlet pipe to water pump			1	1					
<b>ENGINE MOUNTING</b>										
18	Mounting (R/H front)	AHH5832		1	1					
19	Mounting (L/H front)	AHH5833		1	1					
20	Bracket—front engine support (L/H)	AHH5703		1	1					
21	Screw—support bracket (L/H)	CMZ0516		2	2					
22	Screw—support bracket (L/H)	CMZ0520		1	1					
23	Nut for screw	LNZ105		3	3					
24	Washer (plain)	PWZ105		1	1					
<b>INLET AND EXHAUST MANIFOLDS</b>										
25	<b>Manifold—inlet</b>	<b>AEH21</b>		1	1					
26	Plug for core hole	2K8168		2	2					
27	Stud for carburetter	CLS2512		8	8					
28	Washer for stud (plain)	PWZ105		8	8					
29	Washer for stud (spring)	LWZ205		8	8					
30	Nut for stud	FNZ105		8	8					
31	Joint for inlet manifold	AEH578		1	1					
32	Nut for manifold stud	FNZ106		5	5					
33	Washer for manifold stud (plain)	PWZ106		5	5					
34	Washer for manifold stud (spring)	LWZ206		5	5					
35	Nut for manifold stud (self-locking)	LNZ206		2	2					
36	Washer for manifold stud (plain)	PWZ106		2	2					



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**M.G. TWO-SEATER (Series MGA) TWIN CAM**

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
<b>Inlet and Exhaust Manifolds—continued</b>										
1	<b>Manifold—exhaust (Nos. 1 and 4 cylinders)</b>	<b>AEH30</b>		<b>1</b>	<b>1</b>					
2	<b>Manifold—exhaust (Nos. 2 and 3 cylinders)</b>	<b>AEH31</b>		<b>1</b>	<b>1</b>					
3	Stud for outlet flange	AEH194		6	6					
4	Washer for stud (spring)	LWZ206		6	6					
5	Nut for stud	AEH195		6	6					
6	Joint for exhaust manifold	AEH574		1	1					
7	Nut for manifold stud	BNN105		6	6					
8	Washer for manifold stud (plain)	PWN105		6	6					
<b>IGNITION EQUIPMENT</b>										
9	<b>Distributor</b>	<b>1H811</b>		<b>1</b>	<b>1</b>					
10	Cover	17H5422		1	1					
11	Condenser	17H5421		1	1					
12	Contact set	17H5423		1	1					
13	Rotor arm	7H5086		1	1					
14	Carbon and spring	17H5065		1	1					
15	Dog—driving	17H5118		1	1					
16	Plate—clamping	3H2138		1	1					
17	Vacuum unit	17H5474		1	1					
18	Clip—cover	17H5064		2	2					
19	Cam	17H5066		1	1					
20	Spring—automatic advance	37H5272		set	set					
21	Toggle	17H5069		2	2					
22	Weight	17H5095		2	2					
23	Shaft and action plate	37H5273		1	1					
24	Bushing	17H5071		1	1					
25	Sundry parts	17H5106		set	set					
26	Screw—distributor to housing	ZCS0406		2	2					
27	Washer for screw	PWZ104		2	2					
28	Washer for screw (spring)	LWZ204		2	2					
<b>VACUUM CONTROL</b>										
29	<b>Pipe—ignition control</b>	<b>AEH589</b>		<b>1</b>	<b>1</b>					
30	Clip	2H3271		1	1					
31	Olive	6K649		2	2					
32	Nut (carburetter end)	2A459		1	1					
33	Nut (distributor end)	6K650		1	1					
34	Clip for pipe (fuel trap)	PCR0811		1	1					



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M.G. TWO-SEATER (Series MGA) TWIN CAM

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PMG No.	
<b>H.T. CABLES—SUPPRESSORS</b>											
1	Cable—No. 1 H.T. (27½" long)	45223		A/R	A/R	100'					
2	Cable—No. 2 H.T. (26½" long)	45223		A/R	A/R	100'					
3	Cable—No. 3 H.T. (26½" long)	45223		A/R	A/R	100'					
4	Cable—No. 4 H.T. (25½" long)	45223		A/R	A/R	100'					
5	Cable—coil to distributor (17" long)	45223		A/R	A/R	100'					
6	Suppressor	3H1422		4	4						
7	Sleeve—H.T. cable identity (No. 1)	2H4243		1	1						
8	Sleeve—H.T. cable identity (No. 2)	2H4244		1	1						
9	Sleeve—H.T. cable identity (No. 3)	2H4245		1	1						
10	Sleeve—H.T. cable identity (No. 4)	2H4246		1	1						
11	Grommet for H.T. cable (rubber)	AEH565		1	1						
12	Clip	PCR1411		1	1						
13	Spacer for H.T. cable (4-way)	AEH600		1	1						
<b>CARBURETTER</b>											
14	Carburetter assembly (front)	AUC9054		1	1						
15	Carburetter assembly (rear)	AUC9055		1	1						
16	Body—carburetter (front)	AUC6056		1	1						
17	Body—carburetter (rear)	AUC6059		1	1						
18	Pin—piston lift	AUC1249		2	2						
19	Spring for pin	AUC1151		2	2						
20	Circlip for pin (Truarco)	AUC1250		2	2						
21	Chamber and piston assembly—suction	AUC8027		2	2						
22	Cap—assembly	AUC8103		2	2						
23	Washer for cap (fibre)	AUC4900		2	2						
24	Spring for piston (red)	AUC4387		2	2						
25	Washer for piston (spring)	AUC3071		2	2						
26	Screw—chamber to body	AUC2175		6	6						
27	Washer for screw	AUC4643		6	6						
28	Jet assembly	AUC8183		2	2						
29	Nut—adjusting	AUC2121		2	2						
30	Spring for adjusting nut	AUC2114		2	2						
31	Nut—gland sealing	AUC3232		2	2						
32	Ring—sealing (brass)	AUC2117		2	2						
33	Ring—sealing (neoprene)	AUC3119		2	2						
34	Washer—bottom half bearing (copper)	AUC3233		2	2						
35	Bearing (bottom half)	AUC3231		2	2						
36	Washer—gland (cork)	AUC2120		4	4						
37	Washer—gland (brass)	AUC2119		4	4						
38	Spring—gland	AUC1158		2	2						
39	Bearing (top half)	AUC3230		2	2						



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M.G. TWO-SEATER (Series MGA) TWIN CAM

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
	<b>Carburetter—continued</b>									
1	Washer for top half bearing (copper) .....	AUC2122		2	2					
2	<b>Needle—jet</b> .....	<b>AJH5292</b>		2	2					<b>For sizes see Workshop Manual</b>
3	Screw for needle .....	AUC2468		2	2					
4	<b>Lever (front carburetter)</b> .....	<b>AUC5092</b>		1	1					
5	<b>Lever (rear carburetter)</b> .....	<b>AUC5091</b>		1	1					
6	Spring—lever return .....	AUC4667		2	2					
7	Link—lever to body .....	AUC4819		2	2					
8	Pin—pivot lever to link .....	AUC5009		2	2					
9	Pin—swivel (rear lever to link rod) .....	AUC5011		1	1					
10	Washer for pin (starlock).....	AUC5002		3	3					
11	Pin—pivot (short).....	AUC2381		4	4					
12	Washer (starlock) .....	AUC5004		2	2					
13	Pin (split) .....	AUC2109		6	6					
14	Rod—link.....	AUC5055		1	1					
15	Nut for connecting link rod .....	AUC2156		2	2					
16	Rod—connecting link .....	AUC4915		1	1					
17	Trunnion for front lever .....	AUC4916		1	1					
18	Washer for trunnion (brass) .....	AUC1006		2	2					
19	Washer for connecting link rod (spring) .....	AUC1863		1	1					
20	<b>Chamber—float (front carburetter)</b> .....	<b>AUC3495</b>		1	1					
21	<b>Chamber—float (rear carburetter)</b> .....	<b>AUC3496</b>		1	1					
22	Lid—float-chamber (front) .....	AUC4260		1	1					
23	Lid—float-chamber (rear) .....	AUC4261		1	1					
24	Filter .....	AUC2139		2	2					
25	Banjo union—double (rear lid) .....	AUC1832		1	1					
26	Bolt—banjo .....	AUC2698		2	2					
27	Washer for banjo bolt (fibre) .....	AUC2141		4	4					
28	Pipe assembly—carburetter drain .....	AUC3203		2	2					
29	Cap nut.....	AUC1867		2	2					
30	Washer (aluminium) .....	AUC1557		2	2					
31	Washer for cap nut (serrated fibre) .....	AUC1928		2	2					
32	Bolt—holding-up .....	AUC1135		2	2					
33	Washer for bolt .....	AUC1137		2	2					
34	Grommet (rubber).....	AUC1134		4	4					
35	Float .....	AUC1123		2	2					
36	Lever for float (hinged) .....	AUC1980		2	2					
37	Pin for lever.....	AUC1152		2	2					
38	Needle and seat assembly (float) .....	AUC1936		2	2					
39	<b>Spindle—throttle (front and rear carburetters)</b> .....	<b>AUC4765</b>		2	2					
40	Disc throttle .....	AUC3280		2	2					
41	Screw for disc .....	AUC1358		4	4					



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Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
	<b>Carburetter—continued</b>									
1	Lever throttle (rear) .....	AUC1501		1	1					
2	Stop—throttle (rear) .....	AUC4713		1	1					
3	Stop—throttle (front) .....	AUC2198		1	1					
4	Spring—throttle return (front) .....	AUC4782		1	1					
5	Spring—throttle return (rear) .....	AUC4781		1	1					
6	Coupling—throttle .....	AUC4334		1	1					
7	Bolt for coupling (4 BA) .....	AUC2669		2	2					
8	Nut for bolt (4 BA) .....	AUC2673		2	2					
9	Washer (plain) .....	AUC4612		2	2					
10	Screw—stop adjusting .....	AUC3464		3	3					
11	Spring for stop adjusting screw .....	AUC3465		3	3					
12	<b>Cam</b>	<b>AUC4730</b>		<b>1</b>	<b>1</b>					
13	Rod—connecting .....	AUC2413		1	1					
14	Plate—anchor .....	AUC4770		2	2					
15	Clip—retainer .....	AUC4771		2	2					
16	Bolt (4 BA) .....	AUC2669		2	2					
17	Nut for bolt .....	AUC2156		2	2					
18	Washer (plain) .....	AUC4612		2	2					
19	Lever—drive (brass) .....	AUC8207		1	1					
20	Bolt—clamp for lever (2 BA) .....	AUC2694		1	1					
21	Nut for bolt (2 BA) .....	AUC2156		1	1					
22	Washer (spring) .....	AUC2246		1	1					
23	Lever (pressed-steel) .....	AUC8399		1	1					
24	Bolt—clamp for lever (2 BA) .....	AUC8400		1	1					
25	Nut for bolt (2 BA) .....	AUC2156		1	1					
26	Washer (plain) .....	AUC8396		1	1					
27	Bolt—pivot .....	AUC3471		1	1					
28	Washer (spring) .....	AUC3472		1	1					
29	Pin (taper) .....	AUC2106		2	2					
30	Joint—carburetter to inlet manifold .....	AED308		2	2					
31	Clip for drain pipe .....	AED240		2	2					
32	Grommet for clip .....	11B424		2	2					
	<b>AIR CLEANER</b>									
33	<b>Cleaner—air (front) .....</b>	<b>AHH5831</b>		<b>2</b>	<b>2</b>					



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**M.G. TWO-SEATER (Series MGA) TWIN CAM**

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
<b>CLUTCH</b>										
1	<b>Cover assembly—clutch</b>	<b>27H3218</b>		<b>1</b>	<b>1</b>					
2	Cover	N.S.P.								
3	Lever—release	7H3196		3	3					
4	Retainer for release lever	7H3001		3	3					
5	Pin for release lever	7H3067		3	3					
6	Spring (anti-rattle)	7H3171		3	3					
7	Strut—release lever	7H3069		3	3					
8	Eyebolt and nut	27H3157		3	3					
9	Plate—release lever	7H3213		1	1					
10	Plate—pressure	7H3085		1	1					
11	Spring—pressure plate	7H3140		6	6					
12	Plate assembly—driven	27H3219		1	1					
13	Lining and rivets	17H7568		set	set					
14	Rivet	7H3078		22	22					
15	Bearing assembly—release	7H3214		1	1					
16	Bearing	7H3277		1	1					
17	Retainer—bearing	7H3048		2	2					
18	Screw—clutch to flywheel	HNS0507		6	6					
19	Washer for screw (spring)	2K5319		6	6					
<b>GEARBOX</b>										
(For all other parts see Standard Gearbox)										
20	<b>Gearbox assembly</b>	<b>1H3282</b>		<b>1</b>	<b>1</b>					
21	<b>Casing assembly</b>	<b>48G129</b>		<b>1</b>	<b>1</b>					
22	Layshaft	1H3305		1	1					
23	Shaft—3rd motion (complete)	1H3277		1	1					
24	Distance piece—speedo. wheel to rear bearing housing	1H3279		1	1					
25	Bearing—rear extension	6K529		1	1					
26	Oil seal—gearbox extension	1H3275		1	1					
27	Circlip for oil seal (Seeger)	1H3276		1	1					
28	Extension—gearbox (complete)	1H3273		1	1					
29	Flange for 3rd motion shaft	1H3304		1	1					
30	Nut for flange—3rd motion shaft	FNZ612		1	1					
31	Washer for nut (spring)	LWZ212		1	1					
32										
<b>ELECTRICAL EQUIPMENT</b>										
33	<b>Dynamo</b>	<b>11G220</b>		<b>1</b>	<b>1</b>					
34	Key	WKN404		1	1					
35	Nut	7H5034		1	1					
36	Washer for nut (spring)	2K8072		1	1					



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Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
	<b>Electrical Equipment—continued</b>									
1	Bracket assembly—drive end .....	7H5388		1	1					
2	Bearing .....	97H626		1	1					
3	Armature .....	7H5389		1	1					
4	Field coil .....	7H5071		set	set					
5	Terminal .....	17H5433		1	1					
6	<b>Bracket assembly—commutator end</b> .....	<b>7H5387</b>		<b>1</b>	<b>1</b>					
7	Bushing .....	17H5407		1	1					
8	Oiler .....	17H5530		1	1					
9	Spring—brush .....	7H5031		set	set					
10	Brush .....	7H5028		set	set					
11	Bolt—bracket fixing .....	17H5217		2	2					
12	Sundry parts .....	7H5376		set	set					
13	<b>Starter</b> .....	<b>3H952</b>		<b>1</b>	<b>1</b>					
14	Band cover .....	7H5038		1	1					
15	Rubber cover—starter motor cover .....	AHH5838		1	1					
16	Cap—shaft .....	7H5039		1	1					
17	<b>Bracket assembly—commutator end</b> .....	<b>7H5041</b>		<b>1</b>	<b>1</b>					
18	Bush .....	7H5042		1	1					
19	Spring—brush .....	7H5043		set	set					
20	Brush .....	7H5040		set	set					
21	Armature .....	7H5050		1	1					
22	Field coil .....	7H5051		set	set					
23	<b>Bracket assembly—drive end</b> .....	<b>7H5048</b>		<b>1</b>	<b>1</b>					
24	Bush .....	7H5049		1	1					
25	Bolt—bracket fixing .....	17H5444		2	2					
26	Pinion and barrel .....	7H5046		1	1					
27	Spring—pinion return .....	7H5047		1	1					
28	Sleeve (screwed) .....	7H5529		1	1					
29	Spring—pinion main .....	7H5045		1	1					
30	Nut for shaft .....	7H5044		1	1					
31	Sundry parts .....	7H5156		set	set					
32	Screw—starter to engine .....	53K149		2	2					
33	Washer for screw (spring) .....	LWZ206		2	2					
	<b>IGNITION COIL</b>									
34	Coil—ignition .....	1D1963		1	1					
35	Screw—coil to body panel .....	HZS0505		2	2					
36	Washer (spring) .....	LWZ205		2	2					
37	Washer (plain) .....	PWZ105		2	2					
38	Clip—H.T. lead from coil to L/H wing valance.....	PCR0709		1	1					



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**M.G. TWO-SEATER (Series MGA) TWIN CAM**

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
<b>DIPPER SWITCH</b>										
1	Bracket—dipper switch .....	AHH5780		1						
2	Screw—bracket to bulkhead .....	HZS0405		3						
3	Washer (spring) .....	LWZ204		3						
4	Washer (plain) .....	PWZ104		3						
5	Bracket—dipper switch .....	AHH5347		1						
6	Screw—bracket to bulkhead .....	PMZ0308		1						
7	Screw—bracket to bulkhead .....	CMZ0308		2						
<b>FASCIA FITTINGS AND INSTRUMENTS</b>										
8	Revolution counter .....	BHA4083		1	1					
9	Bezel .....	27H397		1	1					
10	Strap .....	27H429		1	1					
11	Washer (shakeproof) .....	17H1341		1	1					
12	Thumb nut .....	17H1304		1	1					
13	Pipe—flexible—oil gauge .....	AHH5820		1	1					
<b>HARNES CABLES</b>										
14	<b>Harness—main forward</b> .....	<b>AHH5825</b>		<b>1</b>	<b>1</b>					
15	Cable—coil to distributor .....	AHH5826		1	1					
16	Cable—starter switch to starter .....	AHH5814		1	1					
17	Screw—main harness clip to bulkhead .....	PMZ0310		2	2					
18	Nut for screw .....	FNZ103		2	2					
19	Washer (spring) .....	LWZ203		2	2					
<b>BODY MOUNTING</b>										
20	Packing—cross-bar cover-plate .....	AHH5781		1	1					
<b>FASCIA PANEL</b>										
21	Fascia panel finisher—lower (Tourer) .....	AFH5476		1						
22	Fascia panel finisher—lower (Tourer) .....	AFH5477			1					
<b>FRONT END PANELS</b>										
23	<b>Front end assembly (Tourer)</b> .....	<b>AFH4891</b>		<b>1</b>	<b>1</b>					
24	<b>Front end assembly (Coupé)</b> .....	<b>AFH4892</b>		<b>1</b>	<b>1</b>					
25	Body front side assembly—R/H (Tourer) .....	AFH5796		1	1					
26	Body front side assembly—L/H (Tourer) .....	AFH5797		1	1					



**SERVICE PARTS LIST**

**M.G. TWO-SEATER (Series MGA) TWIN CAM**

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
<b>Front End Panels—continued</b>										
1	Body front side assembly—R/H (Coupé) .....	AFH5798		1	1					
2	Body front side assembly—L/H (Coupé) .....	AFH5799		1	1					
3	Panel assembly—front bulkhead .....	AFH5472		1	1					
4	Panel—radiator duct .....	AFH4893		1	1					
5	Panel—air duct tube .....	AFH5792		1	1					
<b>TRUNK LID</b>										
6	Lid assembly—trunk .....	<b>AFH5474</b>		1	1					
<b>TRUNK LID FITTINGS</b>										
7	Motif (Twin Cam)—trunk lid .....	AHH5729		1	1					
8	Spire nut for motif .....	PFS104		2	2					
<b>'MGA' GRILLE</b>										
9	Motif (Twin Cam)—bonnet surround .....	AHH5729		2	2					
10	Spire nut for motif .....	PFS104		4	4					
<b>FLOORING—RAMPS—PROPELLER SHAFT TUNNEL—GEARBOX</b>										
11	Gearbox cover assembly .....	<b>AHH5815</b>		1	1					
12	Screw—front floorboard (R/H) .....	CPZ0416		9	9					
13	Screw—toeboard (R/H) and speedometer cable clip .....	CPZ0416		5	5					
14	Screw—toeboard (R/H) and speedometer cable clip .....	CPZ0420		1	1					
15	Screw—toeboard (L/H) .....	CPZ0416		6	6					
<b>TOOLS</b>										
16	Tappet feeler gauge—018" .....	AHH5834		1	1					
17	Key—camshaft timing .....	AEH516		A/R	A/R					
<b>HEATER</b>										
18	Heater kit assembly .....	<b>AHH5756</b>		1	1					
19	Heater unit assembly .....	<b>AHH5760</b>		1	1					
20	Lever control assembly (less cables) .....	<b>AHH5531</b>		1	1					
21	Push-pull control—short (demist) .....	AHH5787		1	1					
22	Knob .....	17H1683		1	1					
23	Push-pull control—long (air) .....	AHH5786		1	1					
24	Knob .....	17H1683		1	1					
25	Trunnion—heater door .....	14A5753		1	1					
26	Hose—air (36" long) .....	AHH5785		1	1					
27	Water pipe and union assembly—inlet .....	AHH5843		1	1					
28	Water pipe and union assembly—outlet .....	AHH5844		1	1					
29	Aluminium washer—unions .....	BHA4088		2	2					
30	Water hose— $\frac{1}{2}$ " $\times$ 12 $\frac{1}{2}$ " .....	AHH5437		1	1					



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**M.G. TWO-SEATER (Series MGA) TWIN CAM**

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
	<b>Heater—continued</b>									
1	Water hose— $\frac{1}{2}$ " x 25"	BHA4089		1	1					
2	Cleat—copper water pipes	BHA4090		2	2					
3	Cleat—water hose retaining	BHA4091		1	1					
4	Clip—cable—John Bull type 'A'	AHH5440		1	1					
5	Screw	HZS0405		2	2					
6	Screw	PMZ0316		3	3					
7	Nut	FNZ104		2	2					
8	Nut	FNZ103		3	3					
9	Washer (spring)	LWZ204		2	2					
10	Washer (plain)	LWZ203		1	1					
	<b>GOLD AIR VENTILATION</b>									
11	<b>Cold air kit assembly</b>	<b>AHH5799</b>		<b>1</b>	<b>1</b>					
12	Cold air unit	AHH5797		1	1					
13	Switch assembly—push-pull and turn	AHH5788		1	1					
14	Air hose (36" long)	AHH5785		1	1					
15	Clip—air hose	AHH5714		2	2					
16	Screw—clip to bonnet support panel	PMZ0308		2	2					
17	Nut for screw	FNZ103		2	2					
18	Washer (spring)	LWZ203		2	2					
	<b>LUGGAGE CARRIER</b>									
19	Luggage carrier (complete)	AHH5495		1	1					
20	Screw—luggage grid to trunk lid	RMP0514		6	6					
21	Nut for screw	LNZ205		6	6					
22	Washer (plain)	PWZ105		6	6					
	<b>OIL COOLER</b>									
23	<b>Oil cooler</b>	<b>ARH113</b>		<b>1</b>	<b>1</b>					
24	Screw—oil cooler to front apron	HZS0405		4	4					
25	Nut for screw	LNZ104		4	4					
26	Washer (plain)	PWZ104		4	4					
27	Pipe—flexible	AHH5883		2	2					
28	Pipe—oil (gauge to cooler)	AHH5884		1	1					
29	Nut	2K5164		1	1					
30	Nipple	2K5163		1	1					
31	Union	AHH5888		1	1					
32	Pipe—oil (cooler to filter)	AHH5885		1	1					
33	Banjo	1K2141		1	1					
34	Union	AHH5888		1	1					
35	Support bracket—cooler pipes	AHH5886		1	1					
36	Screw—bracket to engine front plate	HZS0508		2	2					
37	Clip—cooler pipes	AHH5887		1	1					
38	Screw—clip to support bracket	HZS0405		1	1					
39	Nut for screw	LNZ104		1	1					
40	Washer (plain)	PWZ104		1	1					



**SERVICE PARTS LIST**

**M.G. TWO-SEATER (Series MGA) TWIN CAM**

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
<b>COMPETITION DE-LUXE SEATS—OPTIONAL EXTRAS (TOURER)</b>										
1	Bucket seat assembly—R/H (Red/Red)	AFH5666		1	1					
2	Bucket seat assembly—L/H (Red/Red)	AFH5667		1	1					
3	Bucket seat assembly—R/H (Green/Green)	AFH5668		1	1					
4	Bucket seat assembly—L/H (Green/Green)	AFH5669		1	1					
5	Bucket seat assembly—R/H (Grey/Grey)	AFH5670		1	1					
6	Bucket seat assembly—L/H (Grey/Grey)	AFH5671		1	1					
7	Bucket seat assembly—R/H (Black/White)	AFH5672		1	1					
8	Bucket seat assembly—L/H (Black/White)	AFH5673		1	1					
9	Bucket seat assembly—R/H (Black/Red)	AFH5674		1	1					
10	Bucket seat assembly—L/H (Black/Red)	AFH5675		1	1					
11	Bucket seat assembly—R/H (Black/Green)	AFH5676		1	1					
12	Bucket seat assembly—L/H (Black/Green)	AFH5677		1	1					
13	Bucket seat assembly—R/H (Black/Grey)	AFH5678		1	1					
14	Bucket seat assembly—L/H (Black/Grey)	AFH5679		1	1					
15	Bucket seat frame assembly—R/H	AFH5478		1	1					
16	Bucket seat frame assembly—L/H	AFH5479		1	1					
17	Bucket seat squab—R/H (Red/Red)	AFH5680		1	1					
18	Bucket seat squab—L/H (Red/Red)	AFH5681		1	1					
19	Bucket seat squab—R/H (Green/Green)	AFH5682		1	1					
20	Bucket seat squab—L/H (Green/Green)	AFH5683		1	1					
21	Bucket seat squab—R/H (Grey/Grey)	AFH5684		1	1					
22	Bucket seat squab—L/H (Grey/Grey)	AFH5685		1	1					
23	Bucket seat squab—R/H (Black/White)	AFH5686		1	1					
24	Bucket seat squab—L/H (Black/White)	AFH5687		1	1					
25	Bucket seat squab—R/H (Black/Red)	AFH5688		1	1					
26	Bucket seat squab—L/H (Black/Red)	AFH5689		1	1					
27	Bucket seat squab—R/H (Black/Green)	AFH5690		1	1					
28	Bucket seat squab—L/H (Black/Green)	AFH5691		1	1					
29	Bucket seat squab—R/H (Black/Grey)	AFH5692		1	1					
30	Bucket seat squab—L/H (Black/Grey)	AFH5693		1	1					
31	Bucket seat squab cover—R/H (Red/Red)	AFH5708		1	1					
32	Bucket seat squab cover—L/H (Red/Red)	AFH5709		1	1					
33	Bucket seat squab cover—R/H (Green/Green)	AFH5710		1	1					
34	Bucket seat squab cover—L/H (Green/Green)	AFH5711		1	1					
35	Bucket seat squab cover—R/H (Grey/Grey)	AFH5712		1	1					
36	Bucket seat squab cover—L/H (Grey/Grey)	AFH5713		1	1					
37	Bucket seat squab cover—R/H (Black/White)	AFH5714		1	1					
38	Bucket seat squab cover—L/H (Black/White)	AFH5715		1	1					
39	Bucket seat squab cover—R/H (Black/Red)	AFH5716		1	1					
40	Bucket seat squab cover—L/H (Black/Red)	AFH5717		1	1					
41	Bucket seat squab cover—R/H (Black/Green)	AFH5718		1	1					
42	Bucket seat squab cover—L/H (Black/Green)	AFH5719		1	1					
43	Bucket seat squab cover—R/H (Black/Grey)	AFH5720		1	1					
44	Bucket seat squab cover—L/H (Black/Grey)	AFH5721		1	1					



SERVICE PARTS LIST

M.G. TWO-SEATER (Series MGA) TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD		New Part Number	Change Point	PMG No.	
	<b>Competition De-luxe Seats—Optional Extras (Tourer)</b>									
	<i>—continued</i>									
1	Bucket seat back casing (Red/Red) .....	AFH5736		1	1					
2	Bucket seat back casing (Green/Green) .....	AFH5737		1	1					
3	Bucket seat back casing (Grey/Grey) .....	AFH5738		1	1					
4	Bucket seat back casing (Black/White) .....	AFH5739		1	1					
5	Bucket seat back casing (Black/Red) .....	AFH5740		1	1					
6	Bucket seat back casing (Black/Green) .....	AFH5741		1	1					
7	Bucket seat back casing (Black/Grey) .....	AFH5742		1	1					
8	Bucket seat cushion—R/H (Red/Red) .....	AFH5694		1	1					
9	Bucket seat cushion—L/H (Red/Red) .....	AFH5695		1	1					
10	Bucket seat cushion—R/H (Green/Green) .....	AFH5696		1	1					
11	Bucket seat cushion—L/H (Green/Green) .....	AFH5697		1	1					
12	Bucket seat cushion—R/H (Grey/Grey) .....	AFH5698		1	1					
13	Bucket seat cushion—L/H (Grey/Grey) .....	AFH5699		1	1					
14	Bucket seat cushion—R/H (Black/White) .....	AFH5700		1	1					
15	Bucket seat cushion—L/H (Black/White) .....	AFH5701		1	1					
16	Bucket seat cushion—R/H (Black/Red) .....	AFH5702		1	1					
17	Bucket seat cushion—L/H (Black/Red) .....	AFH5703		1	1					
18	Bucket seat cushion—R/H (Black/Green) .....	AFH5704		1	1					
19	Bucket seat cushion—L/H (Black/Green) .....	AFH5705		1	1					
20	Bucket seat cushion—R/H (Black/Grey) .....	AFH5706		1	1					
21	Bucket seat cushion—L/H (Black/Grey) .....	AFH5707		1	1					
22	Bucket seat cushion cover—R/H (Red/Red) .....	AFH5722		1	1					
23	Bucket seat cushion cover—L/H (Red/Red) .....	AFH5723		1	1					
24	Bucket seat cushion cover—R/H (Green/Green) .....	AFH5724		1	1					
25	Bucket seat cushion cover—L/H (Green/Green) .....	AFH5725		1	1					
26	Bucket seat cushion cover—R/H (Grey/Grey) .....	AFH5726		1	1					
27	Bucket seat cushion cover—L/H (Grey/Grey) .....	AFH5727		1	1					
28	Bucket seat cushion cover—R/H (Black/White) .....	AFH5728		1	1					
29	Bucket seat cushion cover—L/H (Black/White) .....	AFH5729		1	1					
30	Bucket seat cushion cover—R/H (Black/Red) .....	AFH5730		1	1					
31	Bucket seat cushion cover—L/H (Black/Red) .....	AFH5731		1	1					
32	Bucket seat cushion cover—R/H (Black/Green) .....	AFH5732		1	1					
33	Bucket seat cushion cover—L/H (Black/Green) .....	AFH5733		1	1					
34	Bucket seat cushion cover—R/H (Black/Grey) .....	AFH5734		1	1					
35	Bucket seat cushion cover—L/H (Black/Grey) .....	AFH5735		1	1					



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